

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 79201

79201

Page 2

January-23-12 1:58:45 PM

Item ID: D2661-2 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, RH Fwd Aft Out 206
 Start Date: 23/01/2012 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 06/02/2012 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|----------------------|---------|----------|--------------|---------------|---------------|------------------|----------------|
| 120 *120* QC Quality Control | QC2- Inspect parts off machine FAI/FAIB Memo | 0.00 0.00 | | 12/02/27 | | 10 | Ø | | |
| 130 *130* QC Quality Control | QC8- Inspect parts - second check Memo | 0.00 0.00 | | 12/03/01 | | 10 | Ø | | |
| 140 *140* HandFinish Hand Finishing | Chemical Conversion Coat per QSI005 4.1 Memo | 0.00 0.00 | | 12/03/06 | | 10 | Ø | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 79201

79201

Page 3

January-23-12 1:58:45 PM

Item ID: D2661-2 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, RH Fwd Aft Out 206
 Start Date: 23/01/2012 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 06/02/2012 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 150 *150* Powdercoat Powder Coating | White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum | 0.00 | | | | 10 | 0 | | SP 12/03/09 |
| | Memo START TIME: 9h15 320°F 9h45 FINISH TIME: _____ OVEN TEMPERATURE: _____ | 0.00 | | | | | | | |
| 160 *160* QC Quality Control | QC3- Inspect Part Finish | 0.00 | | | | 10 | | | Pto → |
| | Memo | 0.00 | | | | | | | |
| 170 *170* Packaging Packaging | Identify as per dwg & Stock Location: ST 434 | 0.00 | | | | 10 | | | d Jll nlos/14 |
| | Memo | 0.00 | | | | | | | |

SP 12-03-15.

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: DZ41-2 PAR #: _____ Fault Category: Machining NCR: Yes No DQA: 12/2 Date: 12/03/16
 Resolution: Re-work Disposition: Re-work QA: N/C Closed: ck Date: 12/3/16

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|--|-----------------------------|---|----------------------------|---------------------------|-------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 12/03/09 | #160 | Found after P/L that the saddle to skid key way was not machined R.C. LWA. in inspector. | S 12/03/09 002042 | Machine key way as per drawing on Qty + (7) Parts Strip off (7) with paint stripper | FK- 12/03/14 12-3-14 | S 12/03/14 12/03/14 | S 12/03/09 002042 | S 12/03/09 |
| | | | | + Re machine as per Q52004 Reorder count as per Q52004 Start 2600 temp 320°F Pin 2630 | 12/03/14 12/03/14 | S 12/03/14 | S 12/03/09 002042 | S 12/03/09 |
| | | | | Re Q53 12/03/14 | 12/03/14 | S 12/03/14 | | |

NOTE: Date & initial all entries

Work Order ID 79201

January-23-12 1:58:45 PM

79201

Page 4

Item ID: D2661-2 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Saddle, RH Fwd Aft Out 206
Start Date: 23/01/2012 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 06/02/2012 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 180 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *180* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

12/3/15

1/203-15

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

January-23-12 1:58:49 PM

Page 1

Work Order ID: 79201

79201

Parent Item: D2661-2

D2661-2

Parent Item Name: Saddle, RH Fwd Aft Out 206

Start Date: 23/01/2012

Required Date: 06/02/2012

Start Qty: 10.00

Required Qty: 10.00

Comments:

IPP: C00.11.01Removed P/O for Powder Coat - in house
processEC

IPP REV:D

REDESIGN PER ENG ERROR 11-11-17 JLM VERIFIED BY:DD

IPP Rev:D As per Rev D 07-03-19 JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D6101-003 | | Manufactured | No | | | 100 | Each | 80.0000 | 1 | 10 | | | |

D6101-003

Saddle Billet, 7075

**

PO 12/02/26

Location

Loc Qty

Loc Code

MAT040

86

73775

2

73780

7

77562

10

78599

60

MAT042

-7

MAT044

1

73769

1

→ 79587

/ 10

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

| | | | | | |
|--|--|--|--|-----------------------------|--|
| DART AEROSPACE LTD | | | | Work Order: 79201 | |
| Description: 206 Saddle, Outboard, Right side | | | | Part Number: D2661-2 | |
| Inspection Dwg: D2661 Rev: E DSK: Rev: | | | | Page 1 of 2 | |

FIRST ARTICLE INSPECTION DIMENSION SHEET

| Dim | Min | Max | Go/No Go Gauge | Record Actual Dimensions | | | | |
|-----|-------|-------|----------------|--------------------------|-------|-------|-------|-------|
| | | | | 1 | 2 | 3 | 4 | 5 |
| A | 3.611 | 3.621 | | 3.616 | 3.616 | 3.616 | 3.614 | 3.613 |
| B | 0.256 | 0.263 | | 0.257 | 0.256 | 0.256 | 0.256 | 0.256 |
| C | 0.315 | 0.322 | | 0.316 | 0.315 | 0.315 | 0.315 | 0.315 |
| D | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.502 | 2.502 |
| E | 1.674 | 1.684 | | 1.680 | 1.680 | 1.677 | 1.677 | 1.676 |
| F | 1.357 | 1.367 | | 1.362 | 1.362 | 1.361 | 1.361 | 1.360 |
| G | 0.100 | 0.140 | | 0.123 | 0.123 | 0.123 | 0.123 | 0.120 |
| H | 0.210 | 0.230 | | 0.226 | 0.227 | 0.226 | 0.229 | 0.228 |
| I | 0.615 | 0.685 | | 0.685 | 0.685 | 0.685 | 0.685 | 0.685 |
| J | 2.470 | 2.510 | | 2.490 | 2.490 | 2.490 | 2.490 | 2.490 |
| K | 1.313 | 1.343 | | 1.327 | 1.326 | 1.326 | 1.327 | 1.326 |
| L | 0.178 | 0.198 | | 0.188 | 0.188 | 0.188 | 0.188 | 0.189 |
| M | 0.470 | 0.530 | | 0.500 | 0.500 | 0.500 | 0.500 | 0.500 |
| N | 1.125 | 1.145 | | 1.135 | 1.135 | 1.139 | 1.140 | 1.139 |
| O | 0.100 | 0.180 | | 0.140 | 0.140 | 0.140 | 0.140 | 0.140 |
| P | 0.100 | 0.140 | | 0.135 | 0.130 | 0.135 | 0.135 | 0.135 |
| Q | 0.240 | 0.260 | | 0.250 | 0.250 | 0.250 | 0.250 | 0.250 |
| R | 0.677 | 0.697 | | 0.692 | 0.692 | 0.689 | 0.684 | 0.683 |
| S | 0.100 | 0.140 | | 0.130 | 0.125 | 0.128 | 0.125 | 0.127 |
| T | 1.565 | 1.585 | | 1.575 | 1.570 | 1.568 | 1.573 | 1.567 |
| U | 0.540 | 0.560 | | 0.550 | 0.552 | 0.553 | 0.555 | 0.548 |
| V | 0.912 | 0.932 | | 0.925 | 0.924 | 0.925 | 0.924 | 0.922 |
| W | 0.787 | 0.807 | | 0.797 | 0.796 | 0.798 | 0.795 | 0.794 |
| X | 5.990 | 6.010 | | 6.000 | 6.001 | 6.001 | 6.002 | 6.002 |
| Y | 4.995 | 5.005 | | 5.000 | 4.998 | 5.000 | 5.000 | 4.997 |
| Z | 0.490 | 0.510 | | 0.502 | 0.503 | 0.505 | 0.507 | 0.502 |
| AA | 0.312 | 0.319 | | 0.313 | 0.313 | 0.313 | 0.313 | 0.313 |
| AB | 0.990 | 1.010 | | 1.002 | 1.004 | 1.001 | 1.001 | 1.002 |
| AC | 1.245 | 1.255 | | 1.250 | 1.248 | 1.252 | 1.251 | 1.252 |
| AD | 0.490 | 0.510 | | 0.501 | 0.501 | 0.504 | 0.501 | 0.502 |
| AE | 3.745 | 3.755 | | 3.750 | 3.750 | 3.747 | 3.749 | 3.748 |
| AF | 0.235 | 0.240 | | 0.237 | 0.237 | 0.236 | 0.236 | 0.236 |
| AG | 0.510 | 0.515 | | 0.516 | 0.510 | 0.512 | 0.512 | 0.512 |
| AH | 0.100 | 0.120 | | 0.115 | 0.112 | 0.109 | 0.110 | 0.110 |
| AI | | | | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | | |
|--|--|---------------------|---------|
| DART AEROSPACE LTD | | Work Order: | 79201 |
| Description: 206 Saddle, Outboard, Right side | | Part Number: | D2661-2 |
| Inspection Dwg: D2661 Rev: E DSK: Rev: | | Page 2 of 2 | |

FIRST ARTICLE INSPECTION DIMENSION SHEET

| Dim | Min | Max | Go/No Go Gauge | Record Actual Dimensions | | | | |
|---------------|-----|-----|----------------|--------------------------|---|---|---|---|
| | | | | 1 | 2 | 3 | 4 | 5 |
| AJ | | | | | | | | |
| AK | | | | | | | | |
| AL | | | | | | | | |
| AM | | | | | | | | |
| AN | | | | | | | | |
| Accept/Reject | | | | | | | | |

Measured by: RD **Date:** 12/02/27

Audited by: b.a **Date:** 12/03/01

Prototype Approval: **Date:**

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|----------|
| A | | New Issue | RF | |
| B | 99.04.19 | Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A | RF | |
| C | 99.11.11 | Added Dim. R-T | RF | |
| D | 02.12.12 | Reformat; Added Dim. U-W & DT8683, DT8686 | KJ/RF | |
| E | 06.07.05 | Revised per drawing revision C | KJ/JLM | |
| F | 07.03.21 | Revised per drawing revision D | KJ/JLM | |
| G | 11.11.07 | Dimensions C and F revised | KJ | |
| H | 12.01.10 | Revised per drawing revision E | KJ | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | | | | |
|--|--|--|--|-----------------------------|--|
| DART AEROSPACE LTD | | | | Work Order: 79281 | |
| Description: 206 Saddle, Outboard, Right side | | | | Part Number: D2661-2 | |
| Inspection Dwg: D2661 Rev: E DSK: Rev: | | | | Page 1 of 2 | |

FIRST ARTICLE INSPECTION DIMENSION SHEET

| Dim | Min | Max | Go/No Go Gauge | Record Actual Dimensions | | | | |
|-----|-------|-------|----------------|--------------------------|-------|-------|-------|-------|
| | | | | 1 | 2 | 3 | 4 | 5 |
| A | 3.611 | 3.621 | | 3.614 | 3.612 | 3.613 | 3.615 | 3.612 |
| B | 0.256 | 0.263 | | 0.256 | 0.256 | 0.256 | 0.256 | 0.256 |
| C | 0.315 | 0.322 | | 0.315 | 0.315 | 0.315 | 0.315 | 0.315 |
| D | 2.495 | 2.505 | | 2.497 | 2.498 | 2.498 | 2.500 | 2.500 |
| E | 1.674 | 1.684 | | 1.676 | 1.676 | 1.679 | 1.677 | 1.677 |
| F | 1.357 | 1.367 | | 1.360 | 1.361 | 1.360 | 1.362 | 1.361 |
| G | 0.100 | 0.140 | | 0.123 | 0.122 | 0.122 | 0.122 | 0.122 |
| H | 0.210 | 0.230 | | 0.229 | 0.229 | 0.229 | 0.228 | 0.228 |
| I | 0.615 | 0.685 | | 0.685 | 0.685 | 0.685 | 0.685 | 0.685 |
| J | 2.470 | 2.510 | | 2.490 | 2.490 | 2.490 | 2.490 | 2.490 |
| K | 1.313 | 1.343 | | 1.327 | 1.326 | 1.325 | 1.327 | 1.326 |
| L | 0.178 | 0.198 | | 0.188 | 0.188 | 0.188 | 0.188 | 0.188 |
| M | 0.470 | 0.530 | | 0.500 | 0.500 | 0.500 | 0.500 | 0.500 |
| N | 1.125 | 1.145 | | 1.140 | 1.139 | 1.138 | 1.140 | 1.139 |
| O | 0.100 | 0.180 | | 0.140 | 0.140 | 0.140 | 0.140 | 0.140 |
| P | 0.100 | 0.140 | | 0.132 | 0.134 | 0.130 | 0.131 | 0.131 |
| Q | 0.240 | 0.260 | | 0.250 | 0.250 | 0.250 | 0.250 | 0.250 |
| R | 0.677 | 0.697 | | 0.688 | 0.685 | 0.688 | 0.687 | 0.684 |
| S | 0.100 | 0.140 | | 0.126 | 0.125 | 0.125 | 0.125 | 0.125 |
| T | 1.565 | 1.585 | | 1.570 | 1.570 | 1.570 | 1.571 | 1.571 |
| U | 0.540 | 0.560 | | 0.550 | 0.550 | 0.549 | 0.548 | 0.552 |
| V | 0.912 | 0.932 | | 0.924 | 0.922 | 0.925 | 0.924 | 0.923 |
| W | 0.787 | 0.807 | | 0.793 | 0.793 | 0.798 | 0.794 | 0.795 |
| X | 5.990 | 6.010 | | 6.002 | 6.001 | 6.003 | 6.002 | 6.002 |
| Y | 4.995 | 5.005 | | 4.999 | 4.999 | 4.998 | 5.000 | 5.002 |
| Z | 0.490 | 0.510 | | 0.505 | 0.504 | 0.506 | 0.506 | 0.502 |
| AA | 0.312 | 0.319 | | 0.313 | 0.313 | 0.313 | 0.313 | 0.313 |
| AB | 0.990 | 1.010 | | 1.002 | 1.002 | 1.002 | 1.003 | 1.000 |
| AC | 1.245 | 1.255 | | 1.251 | 1.253 | 1.250 | 1.252 | 1.253 |
| AD | 0.490 | 0.510 | | 0.501 | 0.504 | 0.500 | 0.501 | 0.502 |
| AE | 3.745 | 3.755 | | 3.748 | 3.749 | 3.752 | 3.748 | 3.749 |
| AF | 0.235 | 0.240 | | 0.236 | 0.236 | 0.236 | 0.236 | 0.236 |
| AG | 0.510 | 0.515 | | 0.512 | 0.512 | 0.512 | 0.512 | 0.512 |
| AH | 0.100 | 0.120 | | 0.110 | 0.110 | 0.110 | 0.110 | 0.110 |
| AI | | | | | | | | |

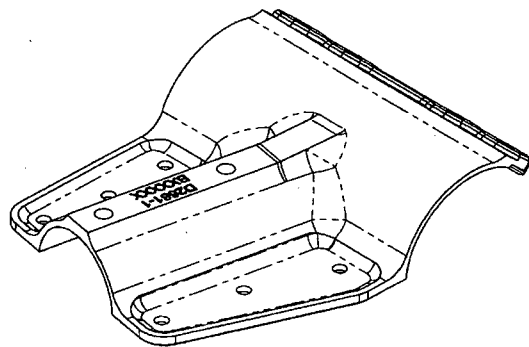
| | | |
|--|--|-----------------------------|
| DART AEROSPACE LTD | | Work Order: 79201 |
| Description: 206 Saddle, Outboard, Right side | | Part Number: D2661-2 |
| Inspection Dwg: D2661 Rev: E DSK: Rev: | | Page 2 of 2 |

FIRST ARTICLE INSPECTION DIMENSION SHEET

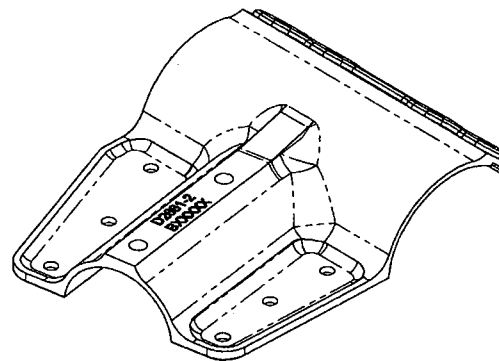
| | | | | Record Actual Dimensions | | | | |
|---------------|-----|-----|----------------|--------------------------|---|---|---|---|
| Dim | Min | Max | Go/No Go Gauge | 1 | 2 | 3 | 4 | 5 |
| AJ | | | | | | | | |
| AK | | | | | | | | |
| AL | | | | | | | | |
| AM | | | | | | | | |
| AN | | | | | | | | |
| Accept/Reject | | | | | | | | |

| | |
|----------------------------|-----------------------|
| Measured by: PO RO | Date: 12/07/27 |
| Audited by: B.A | Date: 12/03/01 |
| Prototype Approval: | Date: |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|----------|
| A | | New Issue | RF | |
| B | 99.04.19 | Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A | RF | |
| C | 99.11.11 | Added Dim. R-T | RF | |
| D | 02.12.12 | Reformat; Added Dim. U-W & DT8683, DT8686 | KJ/RF | |
| E | 06.07.05 | Revised per drawing revision C | KJ/JLM | |
| F | 07.03.21 | Revised per drawing revision D | KJ/JLM | |
| G | 11.11.07 | Dimensions C and F revised | KJ | |
| H | 12.01.10 | Revised per drawing revision E | KJ | |



D2661-1 SADDLE, OUTSIDE, LH



D2661-2 SADDLE, OUTSIDE, RH

RELEASED
2011-11-16

NO. 79201 M.L.J
12/01/23

| | | | |
|------|--|----|----------|
| REV. | DESCRIPTION | BY | DATE |
| E | REDRAW & REFORMAT DWG; 0.687 WAS 0.547 (B6-2,B8-4), REF NCR 11-935 | CP | 11.10.31 |
| D | R0.168 WAS R0.30; Ø0.316 WAS Ø0.313 | CB | 06.11.08 |
| C | INCORPORATE DEO 9122, 9102, 9085 | CB | 06.05.29 |
| B | ANGLE AND NOTES ADDED | KE | 97.07.11 |
| A | NEW ISSUE | DS | 07.03.25 |

| | | | |
|------------|----------|---|--------------|
| DESIGN | JP | DART AEROSPACE USA, INC. | |
| DRAWN | JP | KENT, WA | |
| CHECKED | ASS | DRAWING NO. | REV. E |
| MFG. APPR. | JP | D2661 | SHEET 1 OF 5 |
| APPROVED | JP | TITLE | SCALE |
| DE APPR. | JP | SADDLE, OUTSIDE | NTS |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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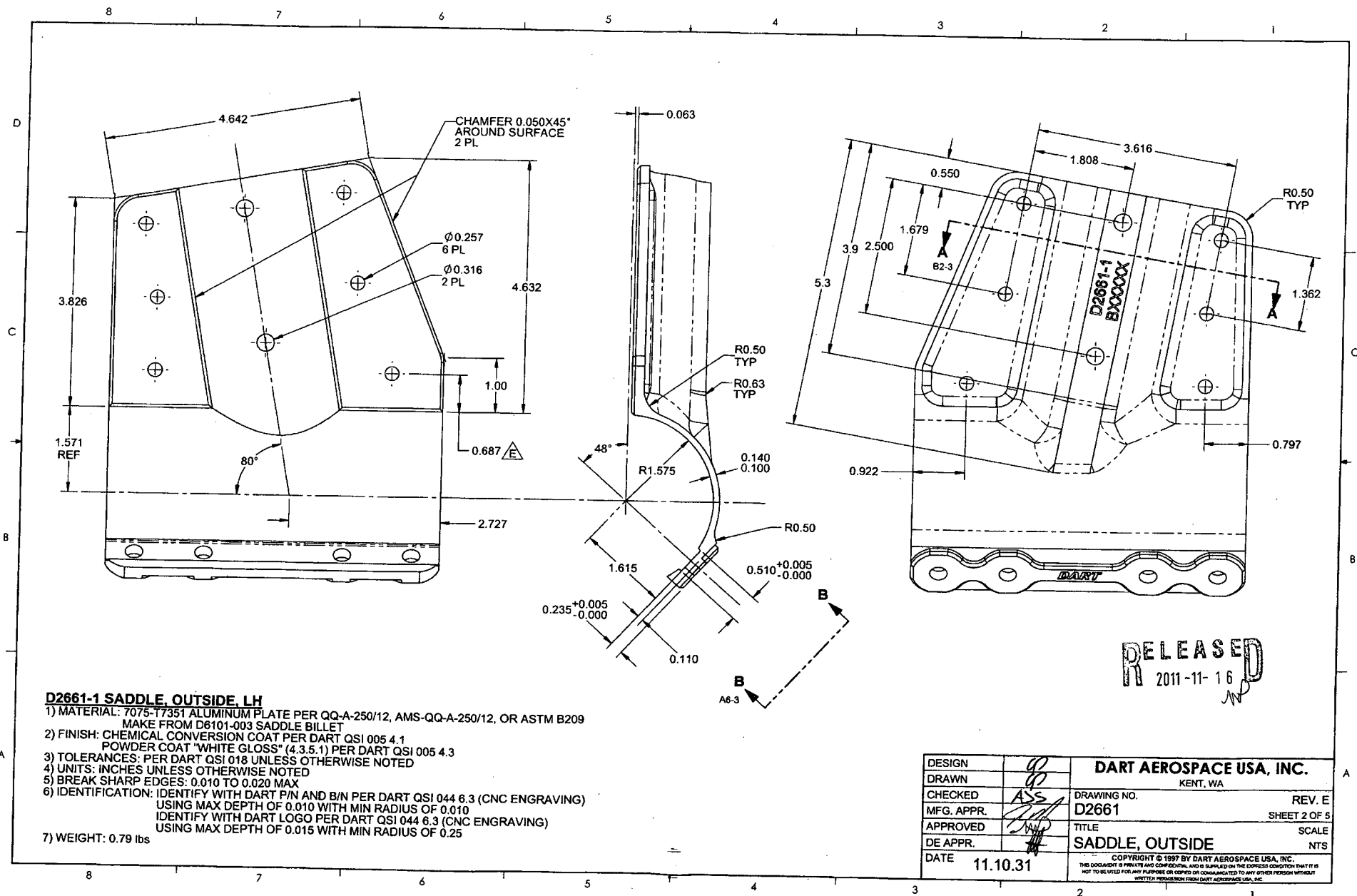
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

7/20/01



| W/O: | | WORK ORDER CHANGES | | | | | |
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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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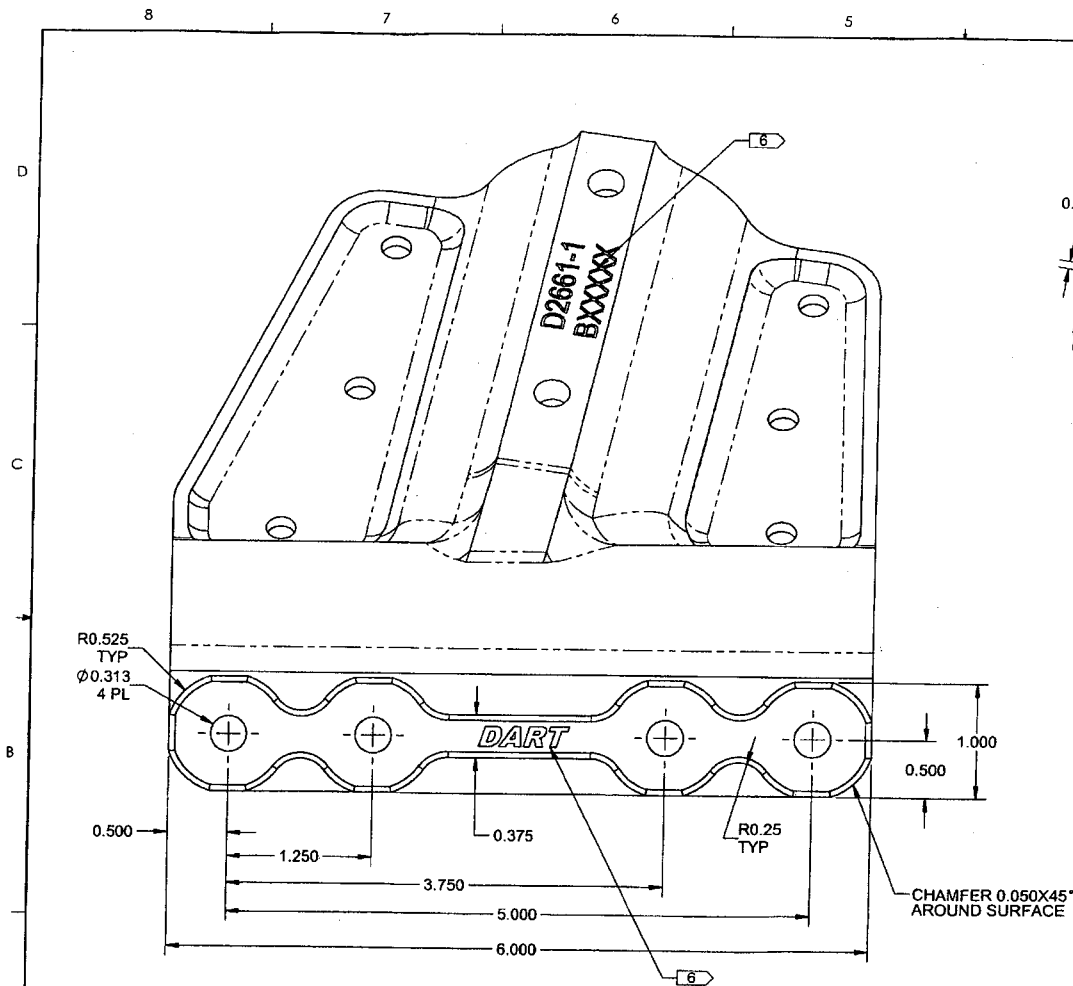
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

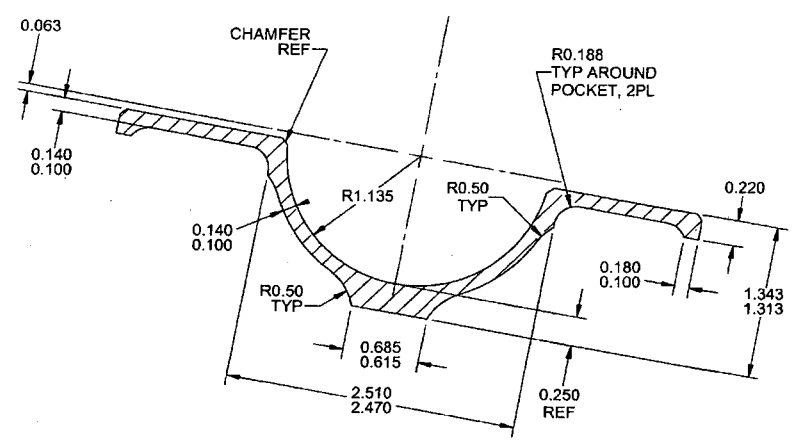
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

79201



VIEW B-B
SCALE 1.5X
VIEW ROTATED



VIEW A-A
SCALE 1.5X

RELEASED
2011-11-16

| | | | |
|---------------|--|---|--------------|
| DESIGN | | DART AEROSPACE USA, INC. | |
| DRAWN | | KENT, WA | |
| CHECKED | | DRAWING NO. D2661 | REV. E |
| MFG. APPR. | | TITLE SADDLE, OUTSIDE | SHEET 3 OF 6 |
| APPROVED | | SCALE | NTS |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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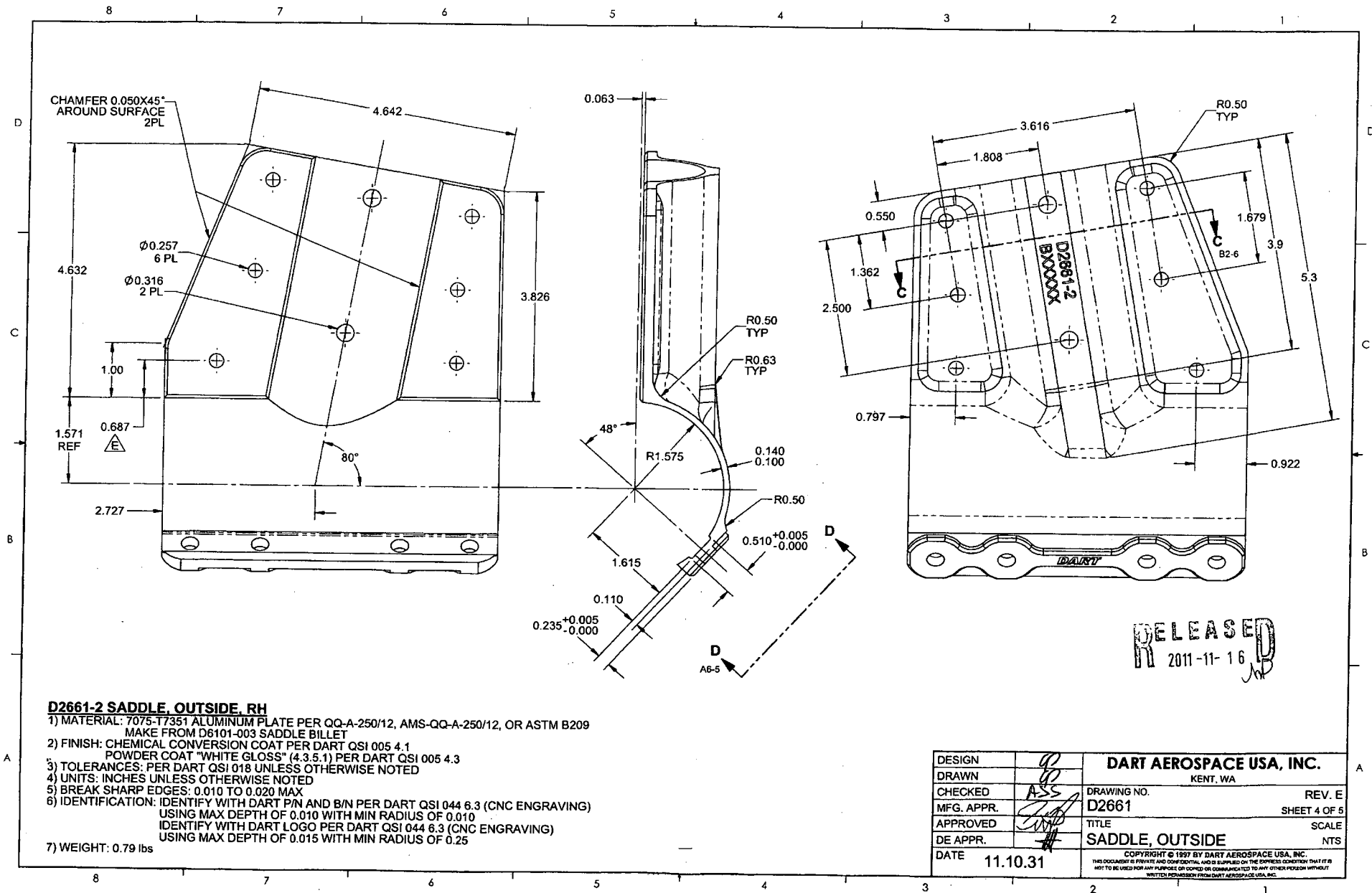
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

79201



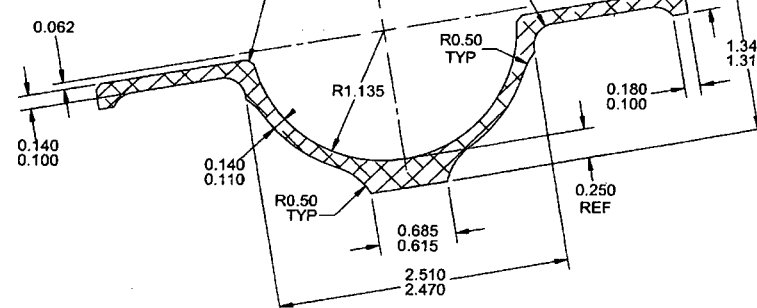
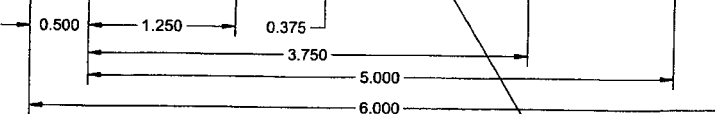
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries



SECTION C-C C1-4
SCALE 1.5X

RELEASED
2011-11-16

VIEW D-D B4-4
SCALE 1.5X
VIEW ROTATED

| | | | |
|------------|--------------------|--|----------------------------|
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| DRAWN | <i>g</i> | | SHEET 5 OF 5 |
| CHECKED | <i>ASS</i> | | SCALE |
| MFG. APPR. | <i>[Signature]</i> | | NTS |
| APPROVED | <i>[Signature]</i> | | |
| DE APPR. | <i>[Signature]</i> | | |
| DATE | 11.10.31 | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries